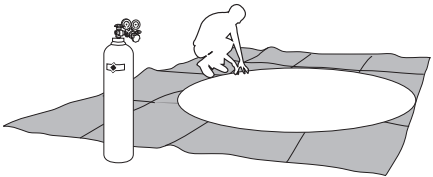


1

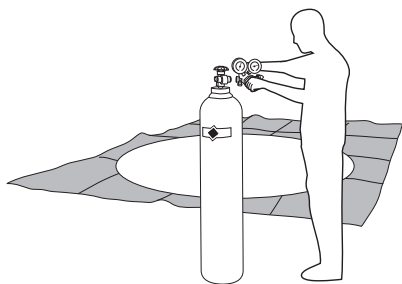
START



Step 1. Take your inflatable out of its box and lay it flat on the tarp.

(Note: *To avoid holes and tears, it is highly recommended that a tarp be laid out to place your inflatable on BEFORE inflation.)

2



Step 2. Take the regulator off the helium tank in order to fit the inflation/deflation sleeve of the inflatable.

(Note: *At this point you should secure the sphere to a stationary object with the rope provided. Tie one end of the rope to the secure lines on the sphere and the other to an object heavy enough to keep the sphere from floating away)

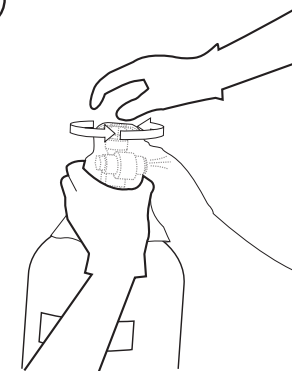
3



Step 3. Fully enclose the nozzle of the tank with the inflation/deflation sleeve. This is located on the rear of the inflatable.

(Note: *Make sure the sleeve is pulled down far enough for the helium to flow directly into the opening of the unit.)

4



Step 4. Slowly open the nozzle and start inflating the sphere. Make sure the sleeve is pulled down far enough for the helium to flow directly into the opening of the unit.

(CAUTION: *Open the nozzle SLOWLY as the escaping of helium from the tank is extremely loud. EARPLUGS and GLOVES ARE NECESSARY FOR THIS OPERATION!)

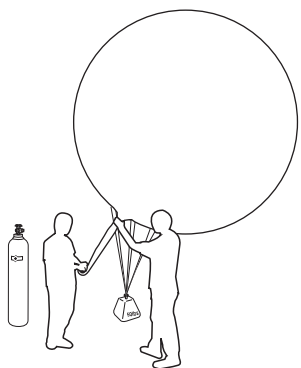


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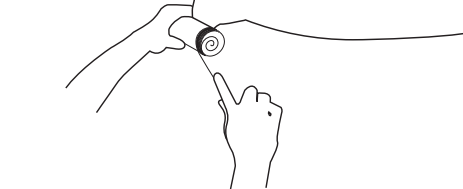
5



Step 5. Fill the sphere until slightly firm. DO NOT OVER INFLATE. Pinch off the inflation/deflation sleeve at the base and roll the flap tightly.

(Note: *Make sure your sphere is tied down to a secure object before inflation.)

6



Step 6. Tie the inflation/deflation sleeve off with string or tape and push excess up into the base of the sphere.

FINISH

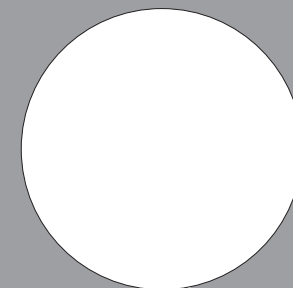
READ FIRST!!! BEFORE BEGINNING INFLATION

In order to sustain long life of your sphere, it should be handled with care. The thin lightweight material which allows the blimp to fly properly can easily tear if mishandled.

1. Proper Inflation of the sphere requires 2 people.
2. Gloves and goggles should be worn by both parties (prior to inflation) to avoid any bodily injuries.
3. A tarp is required to avoid any tears to the sphere caused by sharp objects and debris on the ground.
4. Make sure you are in an open area free from objects that the sphere might crash into as the sphere can sway erratically .
5. The sphere should not be flown in winds exceeding 15 mph.
6. Optimal flying height is 100 ft but should not exceed 150 ft without FAA approval.
7. Before inflation, secure the sphere to a stationary object with the rope provided .

SPHERE

INFLATING INSTRUCTIONS



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- *and much more...

CONTENTS

*Sphere *Patch repair kit
*100 ft rope *Instructions

HELIUM REQUIREMENTS

<u>Sphere Size</u>	<u>Approx. Helium Volume</u>
4.5ft	65
6ft	113
7ft	180
8ft	300
10ft	524
12ft	905
14ft	1444

Phone 858.678.8909



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REPAIRING LEAKS

- * To locate leaks, submerge the inflatable in soapy water and watch for bubbles.
- * After locating leaks, deflate the inflatable.
- * Cover the hole from the inside with transparent tape at least 1/4 inch on all sides of the hole.
- * Patch the hole on the outside by placing that particular area on a smooth, hard surface. There should be no wrinkles in the area to be patched.
- * Cut the desired size of repair material to allow at least 1/2 inch around all sides of the hole. Round the corners slightly.
- * Coat the area to be patched with adhesive. Place the patch over the adhesive and keep pressure over it for several minutes.
- * Smooth out any wrinkles and air bubbles.
- * Place a weight over the patch and keep it there for about 15 minutes.
- * Let patch dry for several hours before inflating.

MAINTENANCE AND STORAGE

Proper care and handling of your sphere as well as following this instructions manual will dramatically increase the life of your sphere.

CLEANING

Use warm water with a mild detergent and a soft cloth to clean your sphere. Dry with a soft cloth.

STORING

If you plan on going several days without using your sphere, it is best to store it. Make sure your sphere is clean and dry before storing it in its protective bag.